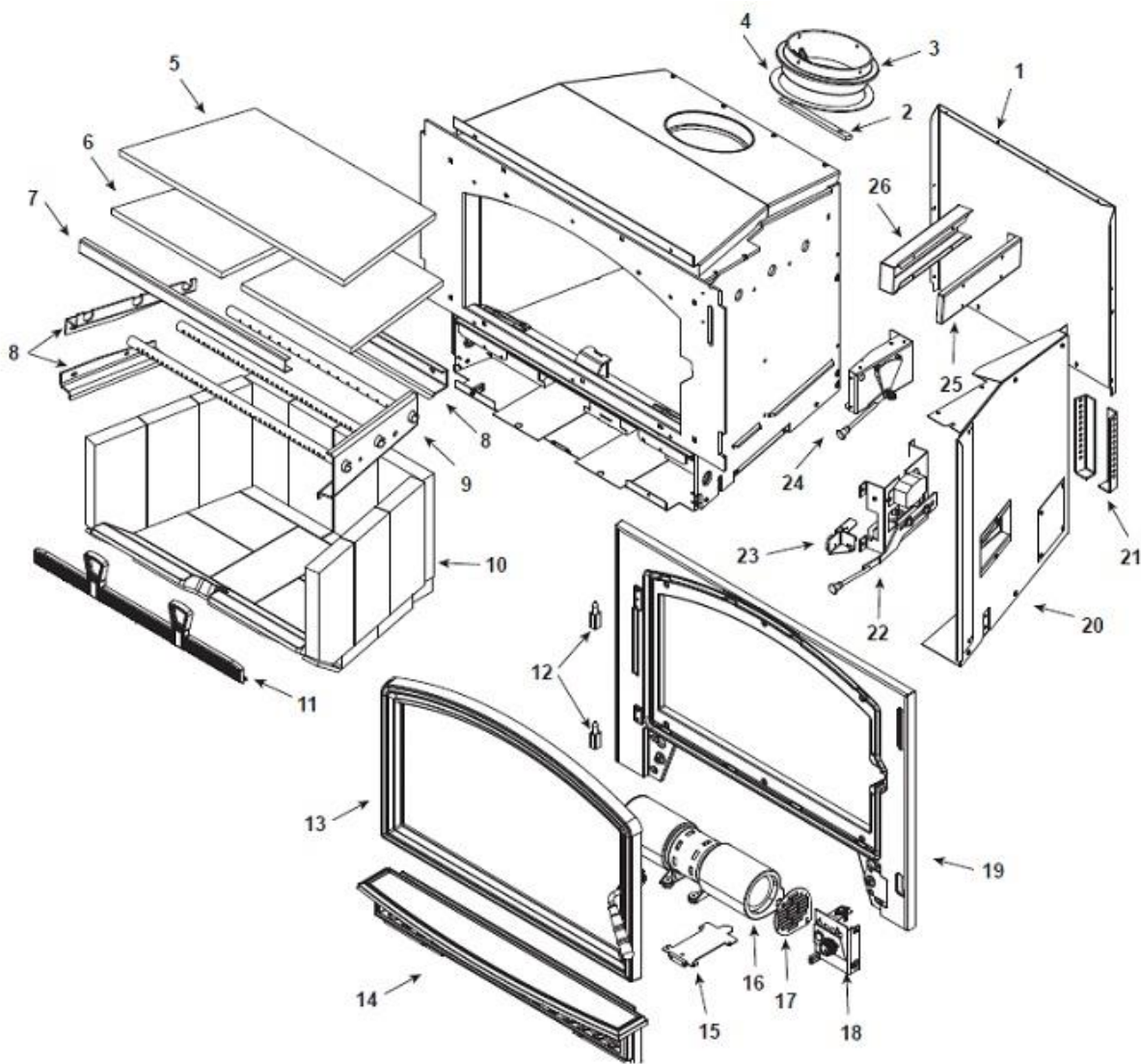
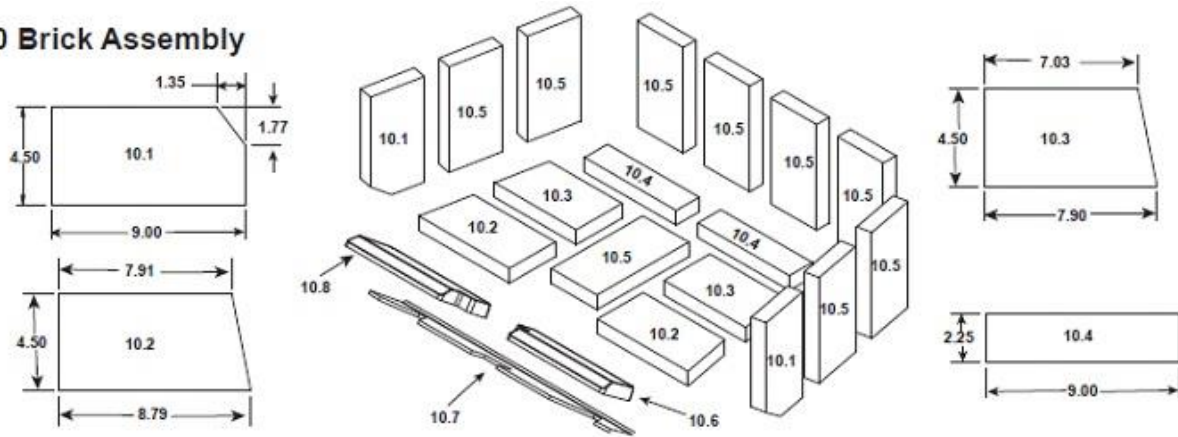


Quadra-Fire Voyager Fireplace Insert

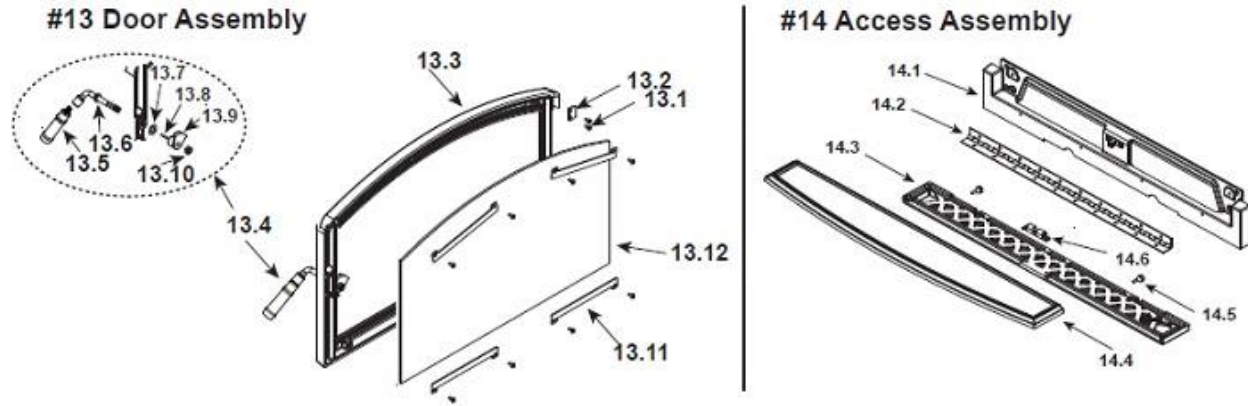


ITEM	DESCRIPTION	COMMENTS	PART NUMBER
1	Convection Back		SRV7063-110
2	Chimney Attach Ring		SRV7044-181
3	Flue Attach Ring		SRV7044-154
4	Gasket, Flue Collar		SRV7044-194
5	Ceramic Fiber Blanket	1/2" Thick	832-3390
6	Baffle Board		SRV7046-119
<p>#7 Baffle Protection Channel</p> <p style="text-align: center;">Side view</p>			
7	Baffle Protection Channel		SRV7046-165
8	Brick Retainer/Tube Support		SRV7046-123
9	Tube Channel Assembly		SRV7046-004

#10 Brick Assembly



10	Brick Assembly		SRV7063-021
10.1	Brick 1 (9 x 4.5 x 1.25 w/Angle)	Qty 2 req	
10.2	Brick 2 (8.79 x 4.5 x 1.25 w/Angle)	Qty 2 req	
10.3	Brick 3 (7.90 x 4.5 x 1.25 w/Angle)	Qty 2 req	
10.4	Brick 4 (9 x 2.25 x 1.25 Split)	Qty 2 req	
10.5	Brick 5 (9 x 4.5 x 1.25 Pumice)	Qty 9 req	
10.6	Brick Cover RH		SRV7063-150
10.7	Liner Bottom		SRV7063-151
10.8	Brick Cover LH		SRV7063-163
	Brick, single uncut		832-0550
11	Andiron		SRV7063-157
12	Hinge, Male		450-2810



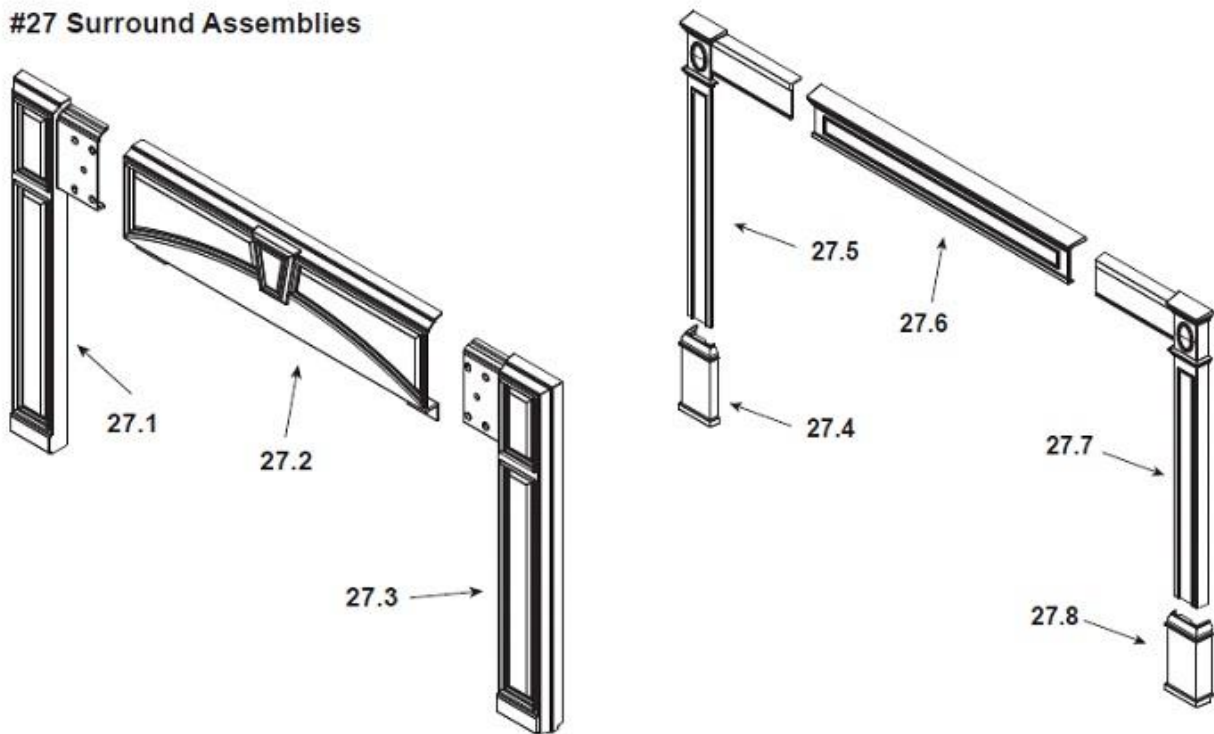
ITEM	DESCRIPTION	COMMENTS	PART NUMBER
13	Door Assembly	Matte Black	SRV7063-009MBK
		Porcelain Mahogany	SRV7063-009PMH
13.1	Screw, Pan Head Philips, 8-32 x 3/8	Pkg of 40	225-0500/40
13.2	Hinge Retainer		SRV7063-160
13.3	Door	Matte Black	SRV7075-123MBK
		Porcelain Mahogany	SRV7075-123PMH
13.4	Door Handle Assembly		SRV7063-014
13.5	Fiber Handle		SRV7060-212
13.6	Door Handle		SRV7063-137
13.7	Washer, Sae 3/8 (3 ea)	Pkg of 3	832-0990
13.8	Key, cam Latch		430-1151
13.9	Cam Latch		430-1141
13.10	Nut, Side Lock Jam	Pkg of 24	226-0100/24
13.11	Glass Retainer Lower	Qty 4 req	SRV7063-166
13.12	Glass Assembly		SRV7063-011
	Door Gasket, 7/16" Rope	10 FT	844-6730
14	Access Assembly	Matte Black	SRV7063-010MBK
		Porcelain Mahogany	SRV7063-010PMH
14.1	Front, Lower		SRV7063-125MBK
14.2	Hinge, Continuous		7000-510
14.3	Access	Matte Black	SRV7075-127MBK
		Porcelain Mahogany	SRV7075-127PMH
14.4	Ash Lip	Matte Black	SRV7075-135MBK
		Porcelain Mahogany	SRV7075-135PMH
14.5	Bumper, Rubber		SRV224-0340/12
14.6	Twin Ball Catch/ Striker		SRV7000-532

ITEM	DESCRIPTION	COMMENTS	PART NUMBER
15	Blower Retainer		SRV7063-139
16	Blower Assembly		SRV7044-210
17	Blower Cover		SRV7063-178
<p>#18 Control Assembly</p>			
18	Control Panel Assembly		SRV7063-020
18.1	Rheostat, Speed Control		842-0370
18.2	Disc, Snap, Convection Blower		SRV230-0470
18.3	Wire Clip	Pkg of 10	7000-400/10
18.4	Rocker Switch, round		SRV7000-515
18.5	Knob, Speed Control		200-2041
	Power Cord		SRV7000-623
	Wire Harness		SRV7046-184
19	Upper Front	Matte Black	SRV7063-121MBK
		Porcelain Mahogany	SRV7063-121PMH
20	Combustion Cover Assembly		SRV7063-007
21	Leg Extension	Left or Right	SRV7046-170
22	Combustion Air Assembly		SRV7063-019
23	Timer Door Assembly		SRV7044-020
24	Burn Rate Control Assembly		SRV7063-005
25	Tube Channel Base,Front		SRV7063-164
26	Tube Channel Base		SRV7046-115
	15 Degree Adapter		DV-6DLR-E15ADSS
	Component Pack		SRV7063-023
	Gasket, Air Inlet Damper		7033-282
	Glass Tape, 3/4 x 5'	6 Ft	832-0460
	Knob	Pkg of 2	32284/2
	Ouside Air Cover Plate		SRV7044-217
	Door Rope, Knit, 7/16", Black	25 Ft	844-3980
	Timer Replacement Assembly		SRV480-1940

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ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
Surrounds see diagrams on following page.				
27	Surround, All Metal Standard		SP-VOYA-STD	
	Surround, All Metal, Large		SP-VOYA-LRG	
	Trim Kit	Black		TRIMKIT-4331-BK
		Gold		TRIMKIT-4331-GD
		Nickel		TRIMKIT-4331-NL
	Trim Kit	Black		TRIMKIT-5134-BK
		Gold		TRIMKIT-5134-GD
		Nickel		TRIMKIT-5134-NL
	Component Pack		SRV7063-056	
	Surround, Cast-Metal Standard	No Longer Available	SP-VOYA-CM-STD	
	Surround, Cast-Metal, Large	No Longer Available	SP-VOYA-CM-LRG	
	Component Pack		SRV7063-055	
	Surround Complete Cast	Matte Black	SP-VOYA-CC-MBK	
	Surround Complete Cast	Porcelain Mahogany	SP-VOYA-CC-PMH	
Component Pack		SRV7063-054		
FASTENERS				
	Bolt (1/4 -20 x 3/4)	Pkg of 4	812-2350	
	Bolt (5/16 x 18 x 1)	Pkg of 12	27887/12	
	Bolt, Shoulder, (5/16 X 1/4-20)	Pkg of 20	223-0170/20	
	Nut (5/16 -18)	Pkg of 10	A-3483-1/10	
	Nut 2-wy Side- Lock Jam 3	Pkg of 24	226-0100/24	
	Nut flange (1/4-20)	Pkg of 24	226-0130/24	
	Nut Lock (1/4 -20)	Pkg of 25	226-0090/25	
	Screw (10-32 x .75) HWH SF	Pkg of 4	7000-618/4	
	Screw, 5/16 x 5/8 Shoulder HH	Pkg of 4	7000-331/4	
	Screw, FH HX (1/4-20 x 1)	Pkg of 6	7000-622/6	
	Screw, Flat Head Philips 8-32 X 1/2	Pkg of 10	832-0860	
	Screw, HWH MS (1/4 x 3/4 NS)	Pkg of 25	220-0080/25	
	Screw, Pan Head Philips (8-32 X 3/8)	Pkg of 40	225-0500/40	
	Screw, PH, PHL TC (8-32 x 1-2)	Pkg of 25	220-0030/25	
	Screw, Sheet Metal #8 X 1/2 S-Grip	Pkg of 40	12460/40	
	Washer 5/16	Pkg of 10	7000-579/10	
	Washer SAE #10	Pkg of 25	227-0080/25	
	Washer Spring 5/16	Pkg of 4	7000-572/4	
	Washer, (5/8 x .406)	Pkg of 10	7000-116/10	
	Washer, 1/4 Sae	Pkg of 24	28758/24	

#27 Surround Assemblies



ITEM	DESCRIPTION	COMMENTS	PART NUMBER
27.1	Suround Left	Matte Black	SRV7063-133MBK
		Porcelain Mahogany	SRV7063-133PMH
27.2	Surround Top	Matte Black	SRV7063-129MBK
		Porcelain Mahogany	SRV7063-129PMH
27.3	Suround Right	Matte Black	SRV7063-131MBK
		Porcelain Mahogany	SRV7063-131PMH
27.4	Trim Footer Left	Matte Black	414-7090MBK
		Porcelain Mahogany	414-7090PMH
27.5	Trim Leg Left	Matte Black	414-7120MBK
		Porcelain Mahogany	414-7120PMH
27.6	Trim Header	Matte Black	414-7110MBK
		Porcelain Mahogany	414-7110PMH
27.7	Trim Leg right	Matte Black	414-7130MBK
		Porcelain Mahogany	414-7130PMH
27.8	Trim footer Right	Matte Black	414-7100MBK
		Porcelain Mahogany	414-7100PMH